



IEEE ENERGY CONVERSION CONGRESS & EXPO Nashville, TN | OCT.29-Nov.2

# Steinmetz-Type Loss Modeling for Non-Linear Class II Multilayer Ceramic Capacitors

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<sup>1</sup> Power Electronic Systems Laboratory (PES), ETH Zurich

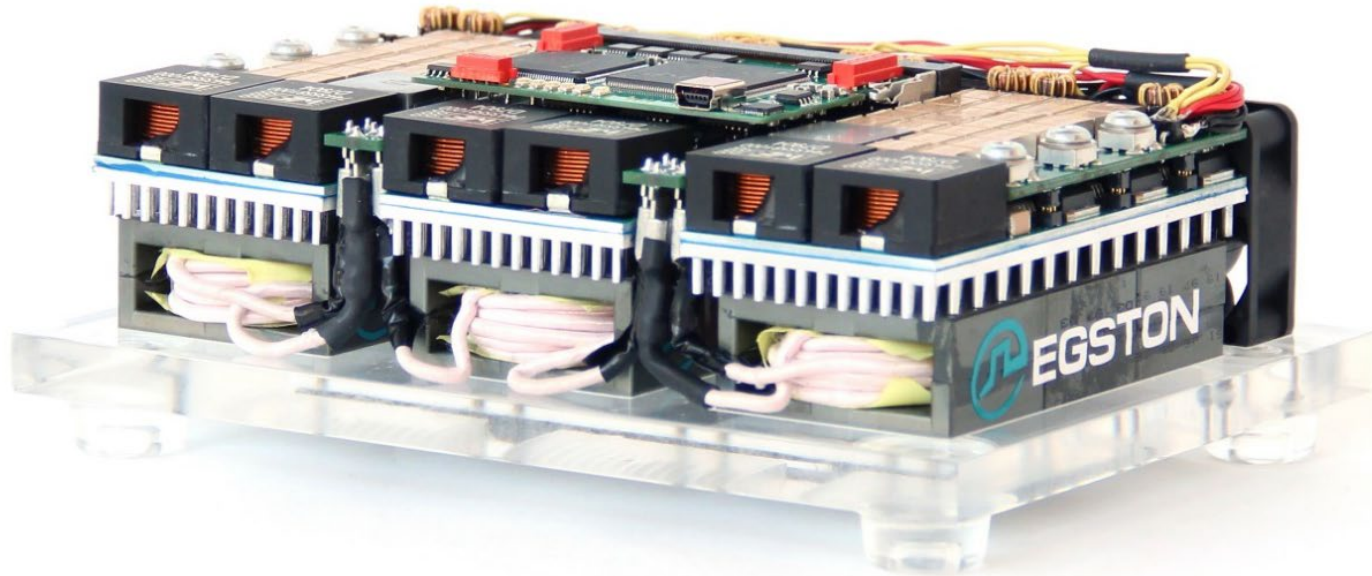
<sup>2</sup> Knowles Precision Devices

<sup>3</sup> Ben-Gurion University of the Negev



# CLASS II MULTILAYER CERAMIC CAPACITORS (MLCCs)

- Research on next generation inverter motor drives



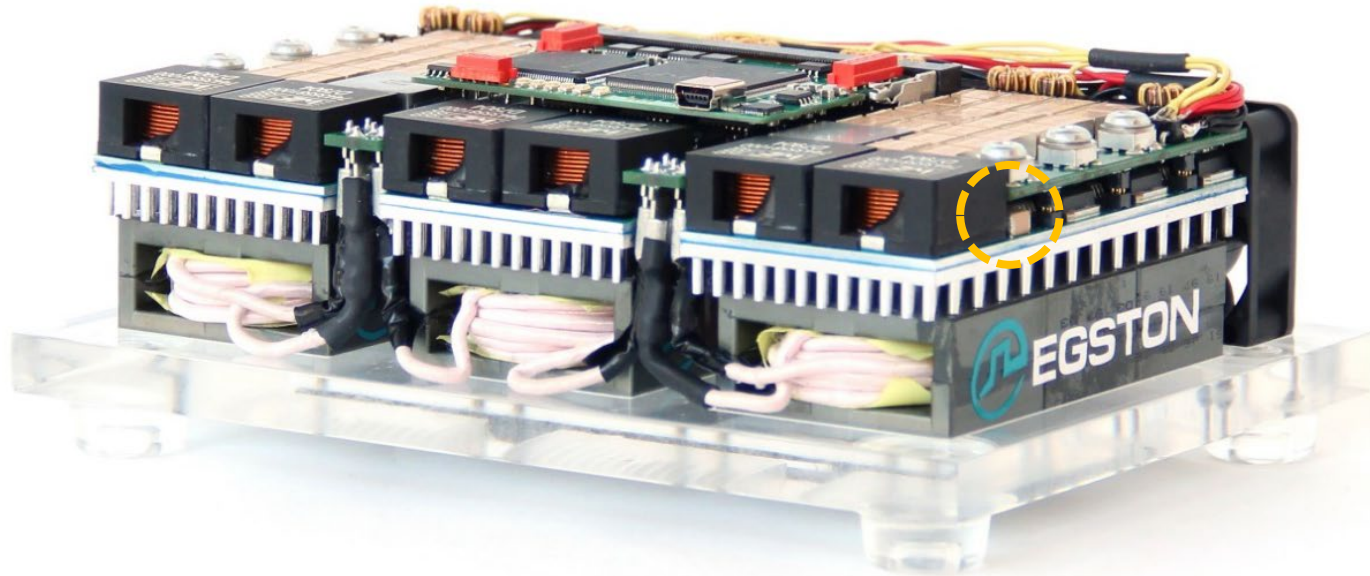
- 400...750V (DC) input voltage
- 0 .. 230V (AC, RMS) / 0...500Hz output voltages
- 11 kW nominal power

- Sinusoidal output voltages / unshielded motor cables
- Ultra compact converter realization ( $15\text{kW}/\text{dm}^3$ ,  $245\text{W}/\text{in}^3$ )

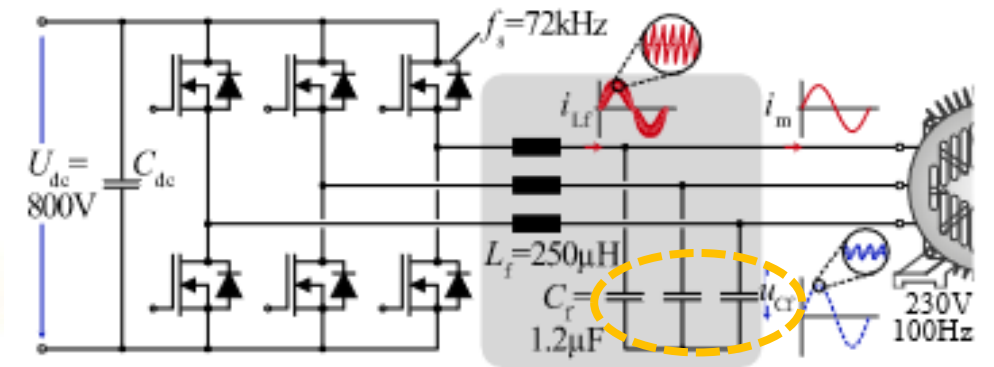


# CLASS II MULTILAYER CERAMIC CAPACITORS (MLCCs)

- Ferroelectric MLCCs with high energy density / low Dissipation Factor (DF)



## ▼ Class II MLCC applications



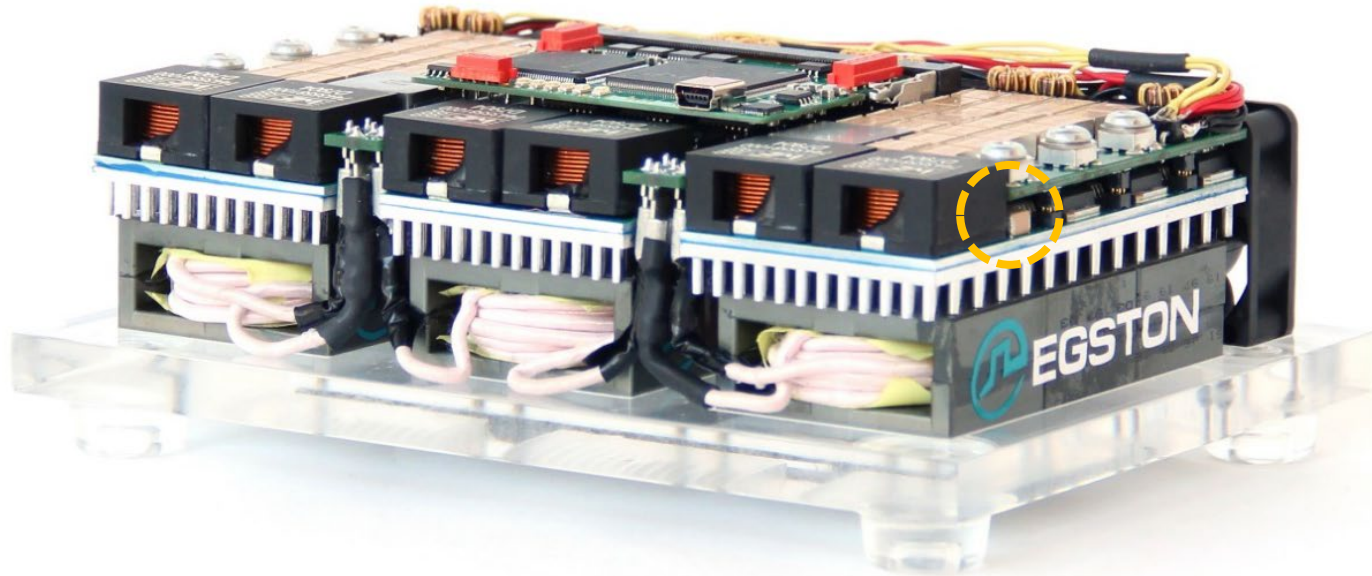
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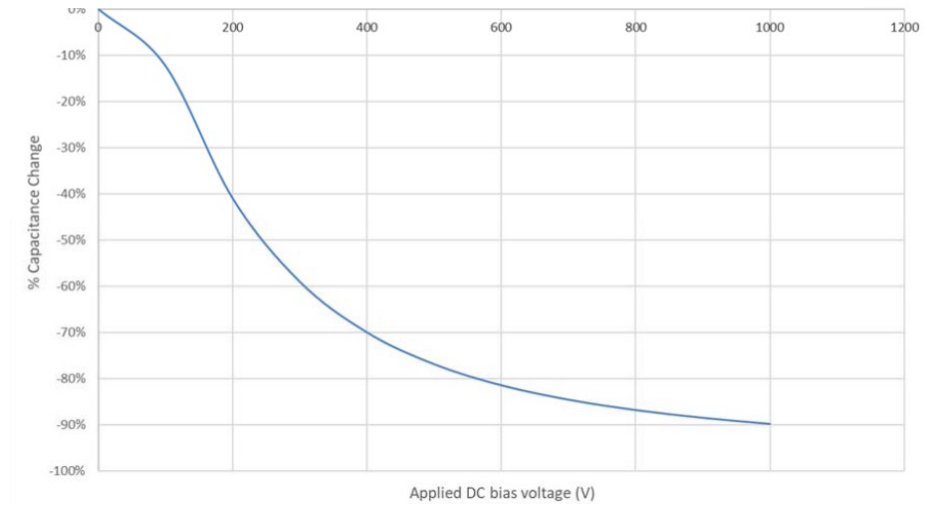


# CLASS II MULTILAYER CERAMIC CAPACITORS (MLCCs)

- Ferroelectric MLCCs with high energy density



## ▼ Class II MLCC derating



- Non-linear dielectric constant / large-signal excitation losses
- Suitable measurement methods to record U-Q hysteresis?
- Suitable modeling techniques considering voltage amplitude, bias and frequency?

# STEINMETZ-TYPE LOSS MODELING FOR NON-LINEAR CLASS II MULTILAYER CERAMIC CAPACITORS



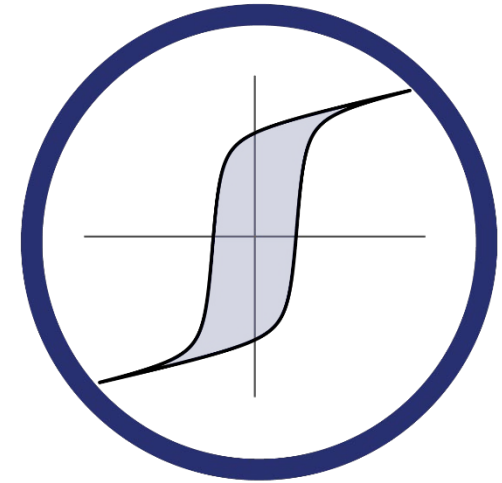
## Introduction

- Ferroelectric MLCCs
- Applications



## Loss measurements

- Electric
- Calorimetric

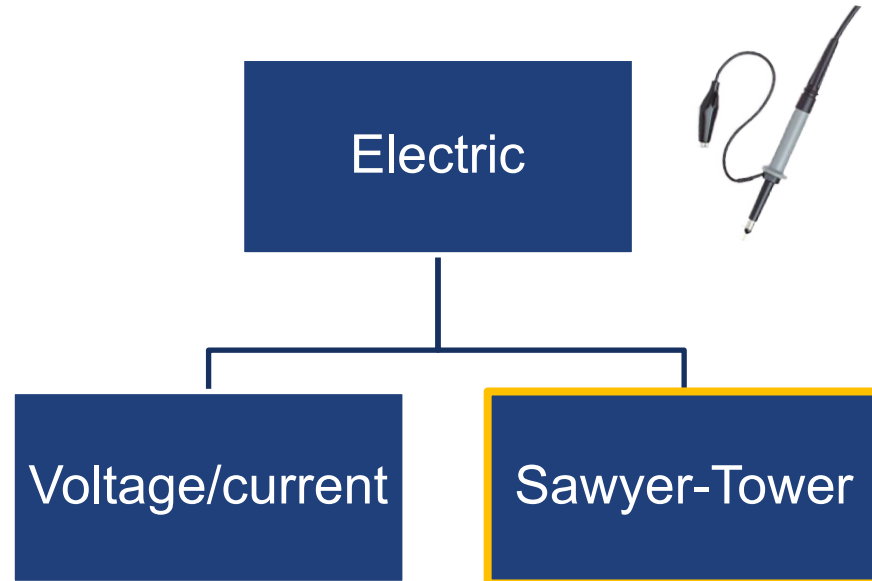


## Steinmetz loss **models**

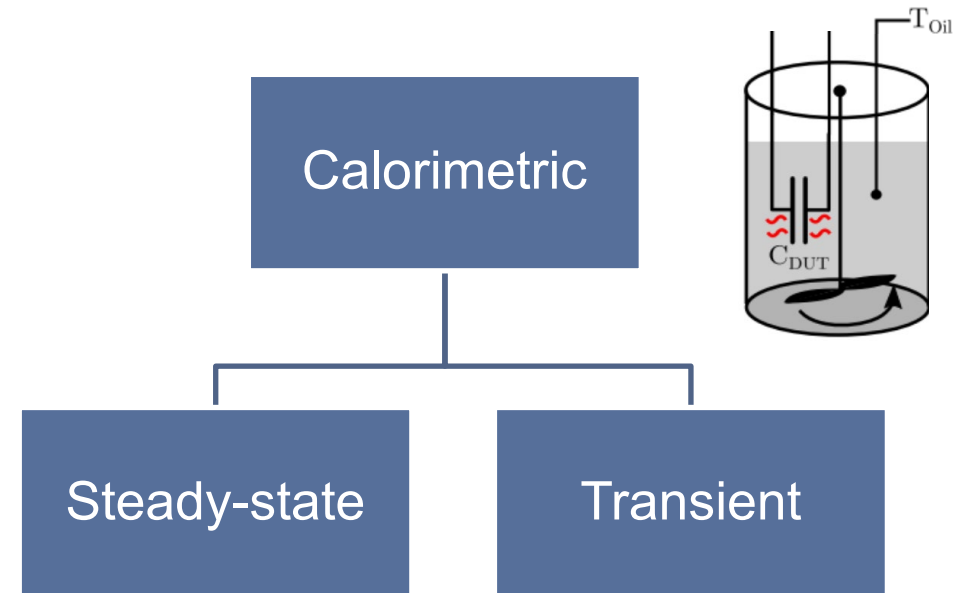
- Fundamentals
- Macroscopic model
- Microscopic model

# OVERVIEW: MEASUREMENT TECHNIQUES

- Impact of excitation amplitude / shape / bias / frequency + temperature



- Fast / waveform information
- P/Q ratio is ill-conditioned (!)

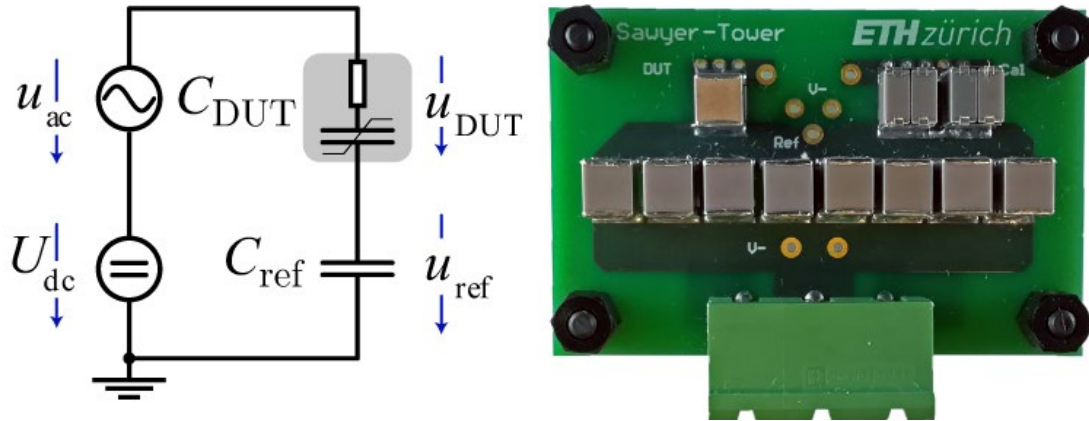


- Slow / limited information
- Extremely accurate

# SAWYER-TOWER MLCC LOSS MEASUREMENT

- Impact of excitation amplitude / shape / bias / frequency + temperature

## ▼ Sawyer-Tower circuit / PCB



## ▼ Sawyer-Tower equations

$$Q_{DUT} = Q_{ref} = U_{ref} \cdot C_{ref}$$
$$E_{DUT} = \int U_{DUT}(Q) dQ_{DUT}$$
$$P_{DUT} = \frac{E_{DUT}}{T}$$

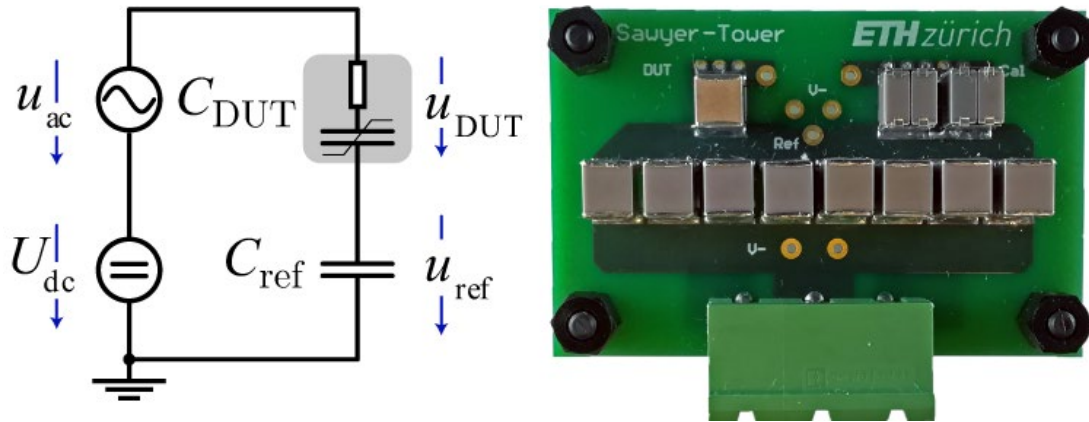
Hysteresis loop area (!)

- Requirements for  $C_{ref}$ :
  - Linear dielectric /  $C_{ref}(V)=const$
  - Small impedance ( $C_{ref} \gg C_{DUT}$ )
  - Low dissipation factor ( $DF_{ref} \ll DF_{DUT}$ )

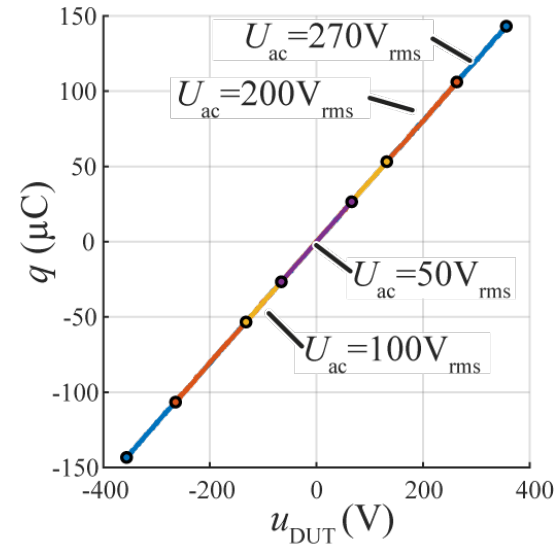
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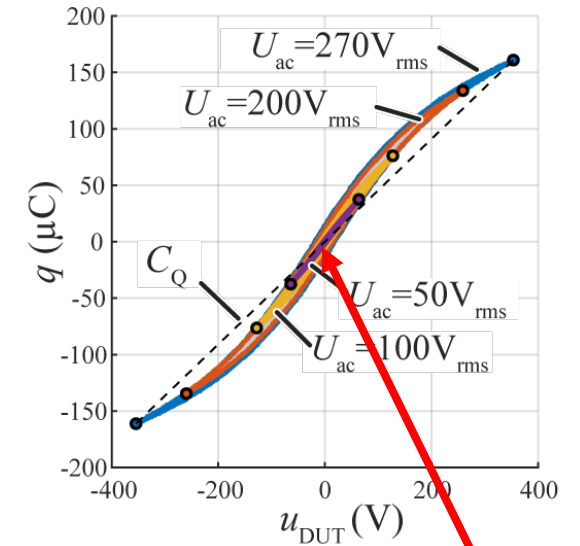
## ▼ Sawyer-Tower circuit / PCB



## ▼ C0G MLCC



## ▼ X7R MLCC



- Requirements for  $C_{ref}$ :
  - Linear dielectric /  $C_{ref}(V) = \text{const}$
  - Small impedance ( $C_{ref} \gg C_{DUT}$ )
  - Low dissipation factor ( $DF_{ref} \ll DF_{DUT}$ )

Hysteresis loop area (!)

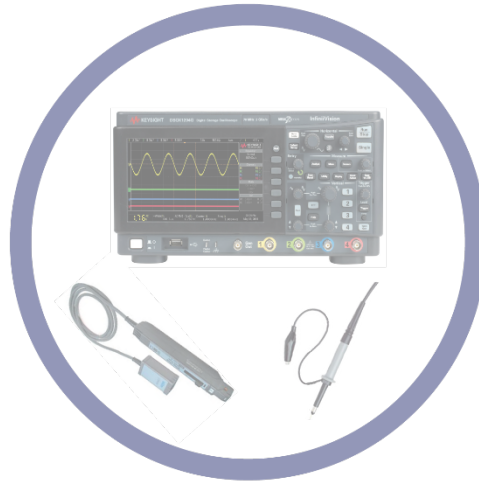


# STEINMETZ-TYPE LOSS MODELING FOR NON-LINEAR CLASS II MULTILAYER CERAMIC CAPACITORS



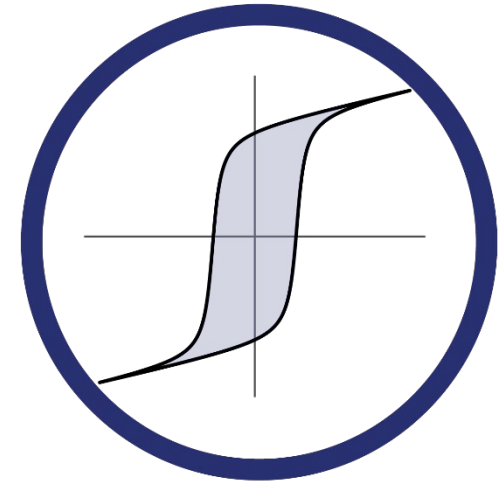
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## Loss measurements

- Electric
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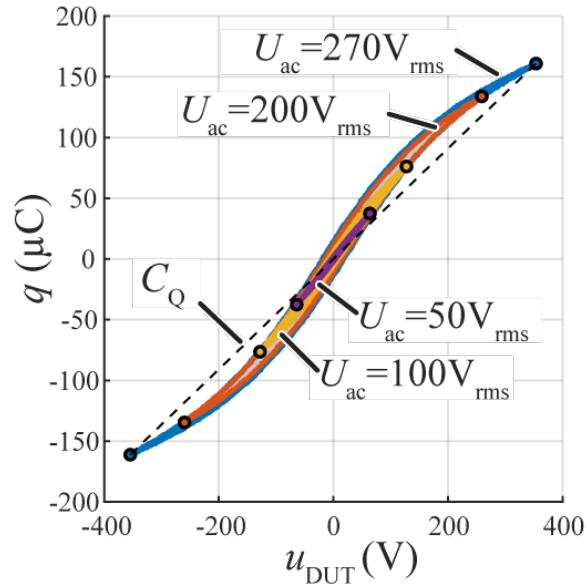
## Steinmetz loss models

- Fundamentals
- Macroscopic model
- Microscopic model

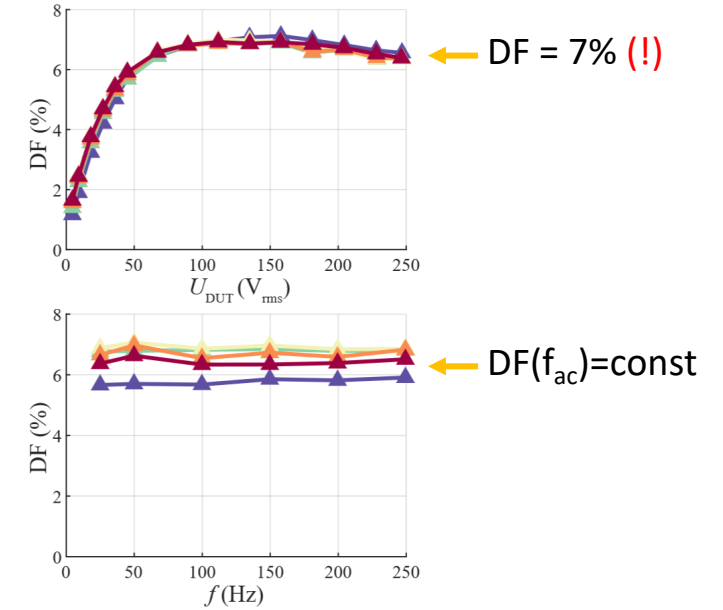
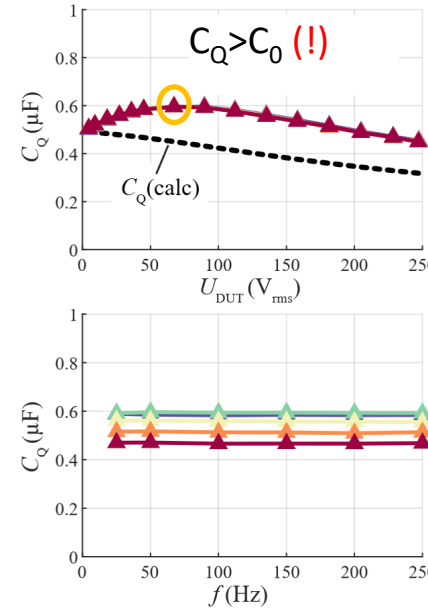
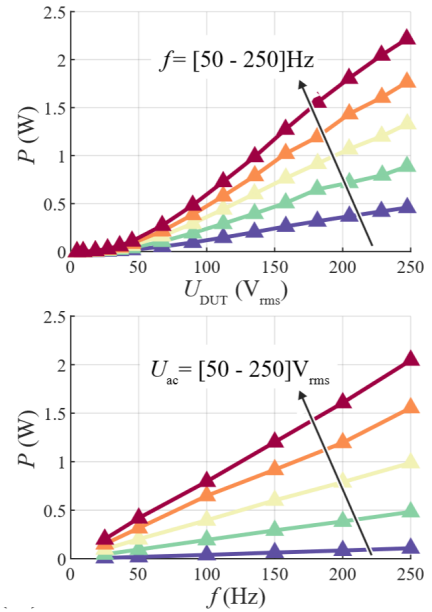
# MACROSCOPIC STEINMETZ LOSS MODELLING

- Sawyer-Tower measurement results

## ▼ U-Q Hysteresis



## ▼ Impact of voltage and frequency

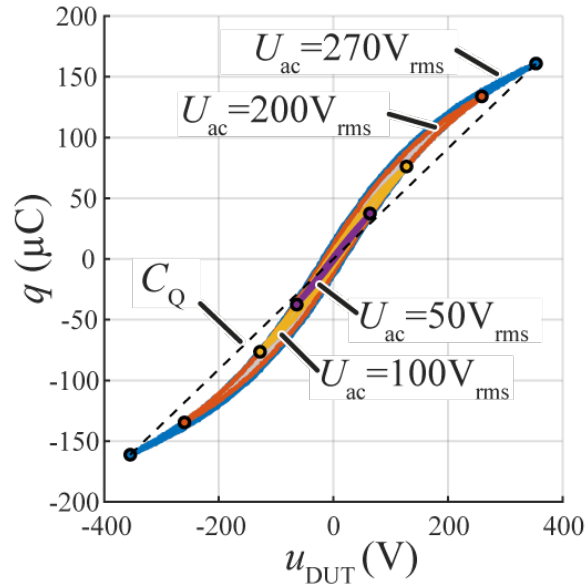


- Constant DF over frequency → linear loss increase
- Massive increase in DF with voltage → non-linear loss relationship

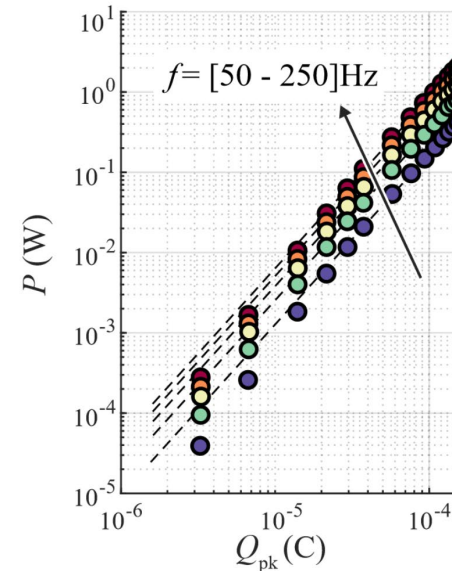
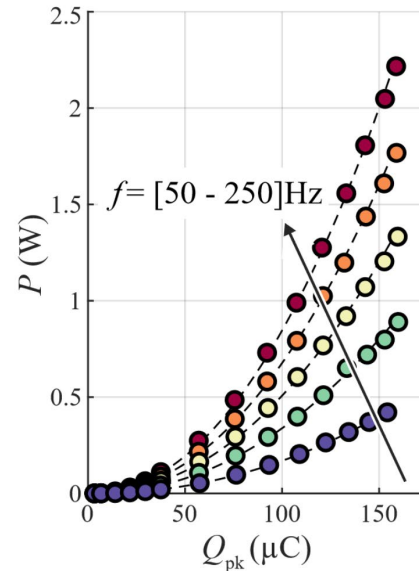
# MACROSCOPIC STEINMETZ LOSS MODELLING

- Sawyer-Tower measurement results

## ▼ U-Q Hysteresis



## ▼ Impact of charge and frequency



## ▼ Steinmetz Model

$$P = k_Q \cdot f^\alpha \cdot Q_{\text{pk}}^\beta$$

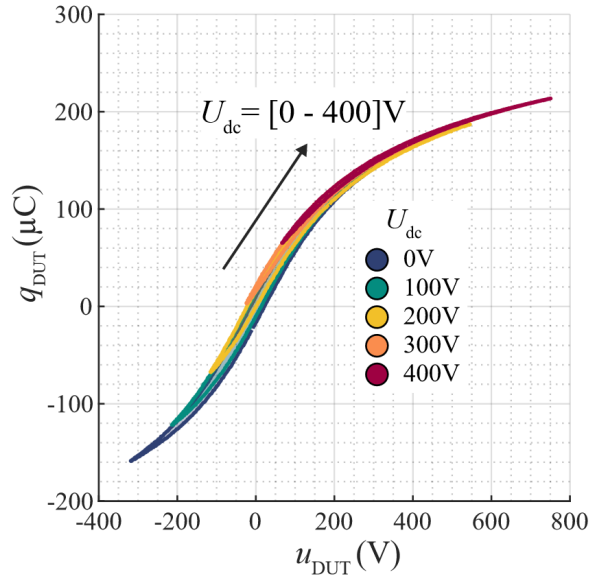
$Q_{\text{pk}}$  pk. charge  
 $f$  frequency  
 $k_Q, \alpha, \beta$  Steinm. coefficients

- Power-law relationship between MLCC charge and losses
- Steinmetz loss model allows to predict losses

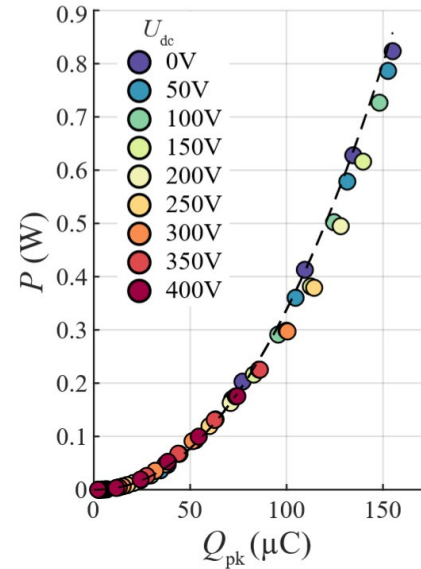
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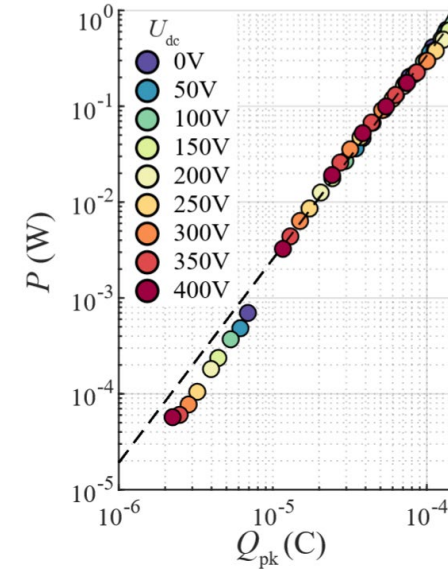
## ▼ U-Q Hysteresis



## ▼ Impact of DC bias



## ▼ Steinmetz Model



$$P = k_Q \cdot f^\alpha \cdot Q_{pk}^\beta$$

$Q_{pk}$  pk. charge  
 $f$  frequency  
 $k_Q, \alpha, \beta$  Steinm. coefficients

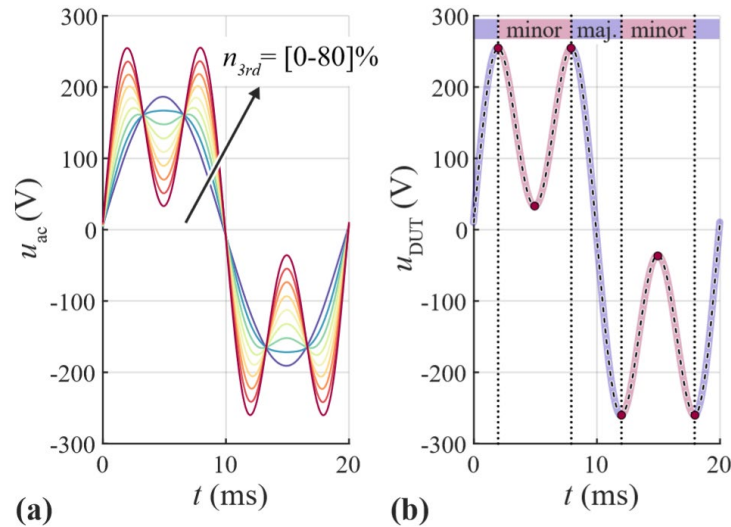
- Power-law relationship between MLCC charge and losses
- Steinmetz parameters are DC-invariant



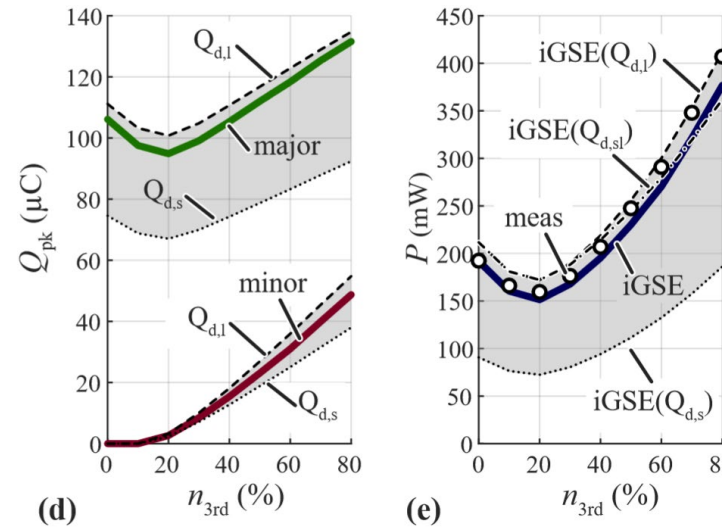
# MACROSCOPIC STEINMETZ LOSS MODELLING

- Sawyer-Tower measurement results

## ▼ Major-minor loop splitting



## ▼ MLCC charge and losses



## ▼ iGSE-C Model

$$P = k_i \cdot \Delta Q^{\beta-\alpha} \cdot \frac{1}{T} \int_0^T \left| \frac{dQ}{dt} \right|^\alpha dt$$

$$k_i = \frac{k}{(2\pi)^{\alpha-1} \int_0^{2\pi} |\cos \theta|^\alpha 2^{\beta-\alpha} d\theta}$$

- Power-law relationship between MLCC charge and losses
- Losses described by improved Generalized Steinmetz Equation (iGSE-C)

# STEINMETZ-TYPE LOSS MODELING FOR NON-LINEAR CLASS II MULTILAYER CERAMIC CAPACITORS



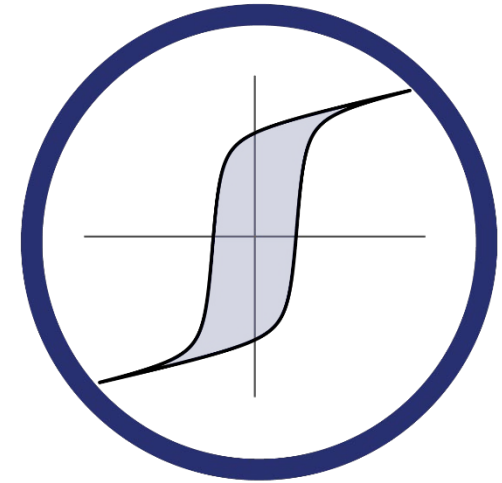
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## Steinmetz loss **models**

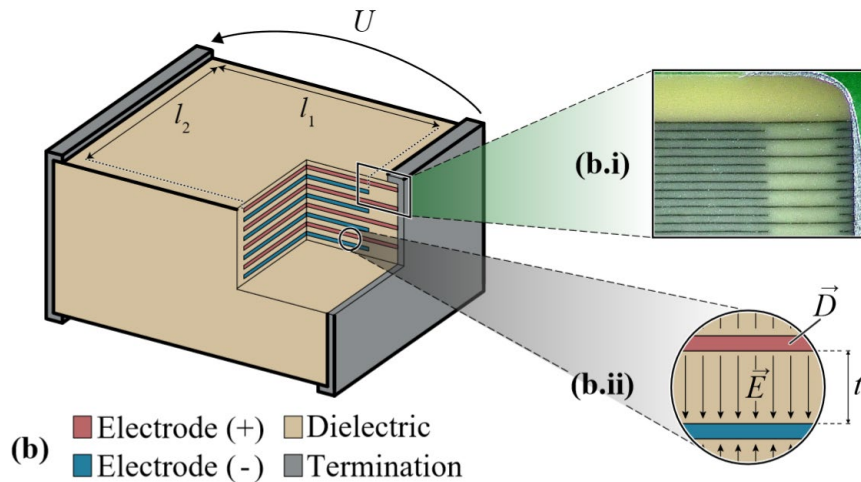
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# MICROSCOPIC STEINMETZ LOSS MODELLING

- iGSE-C limited to a specific MLCC

## Ferromagnetic Core (iGSE)

- Material properties:  $k, \alpha, \beta$
- Geometry:  $A_c, V$
- Loss Density  $\rho = P / V = k f^\alpha B_{pk}^\beta$



## Ferroelectric MLCC (iGSE-C)

Device Properties:  $k_Q, \alpha, \beta$

Unknown geometry

Losses  $P = k_Q f^\alpha Q_{pk}^\beta$

## Ferroelectric MLCC (iGSE-C<sub>D</sub>)

Material properties:  $k_D, \alpha, \beta$

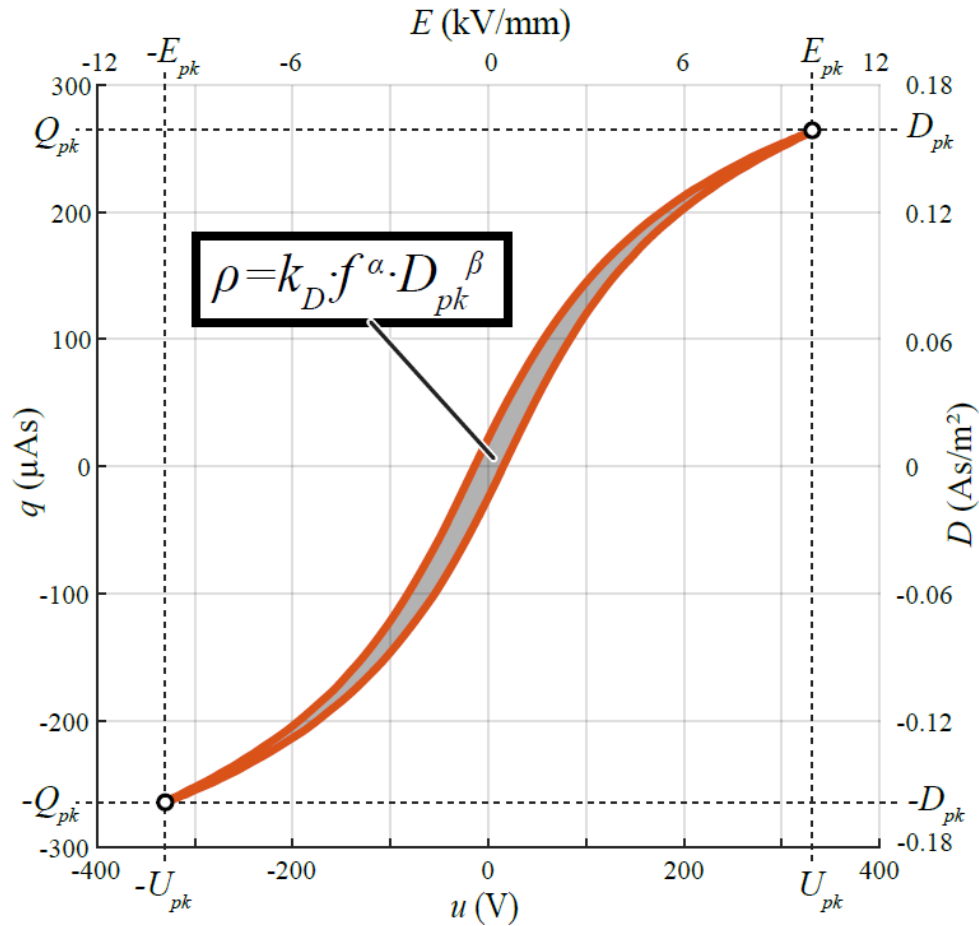
$$k_D = k_Q A^\beta / V$$

Geometry:  $A, V, t$

Loss Density  $\rho = P / V = k_D f^\alpha Q_{pk}^\beta$

# MICROSCOPIC STEINMETZ LOSS MODELLING

- iGSE- $C_D$  applies to all MLCCs of the same dielectric



## Ferroelectric MLCC (iGSE-C)

Device Properties:  $k_Q, \alpha, \beta$

Unknown geometry

Losses  $P = k_Q f^\alpha Q_{pk}^\beta$

## Ferroelectric MLCC (iGSE- $C_D$ )

Material properties:  $k_D, \alpha, \beta$

$$k_D = k_Q A^\beta / V$$

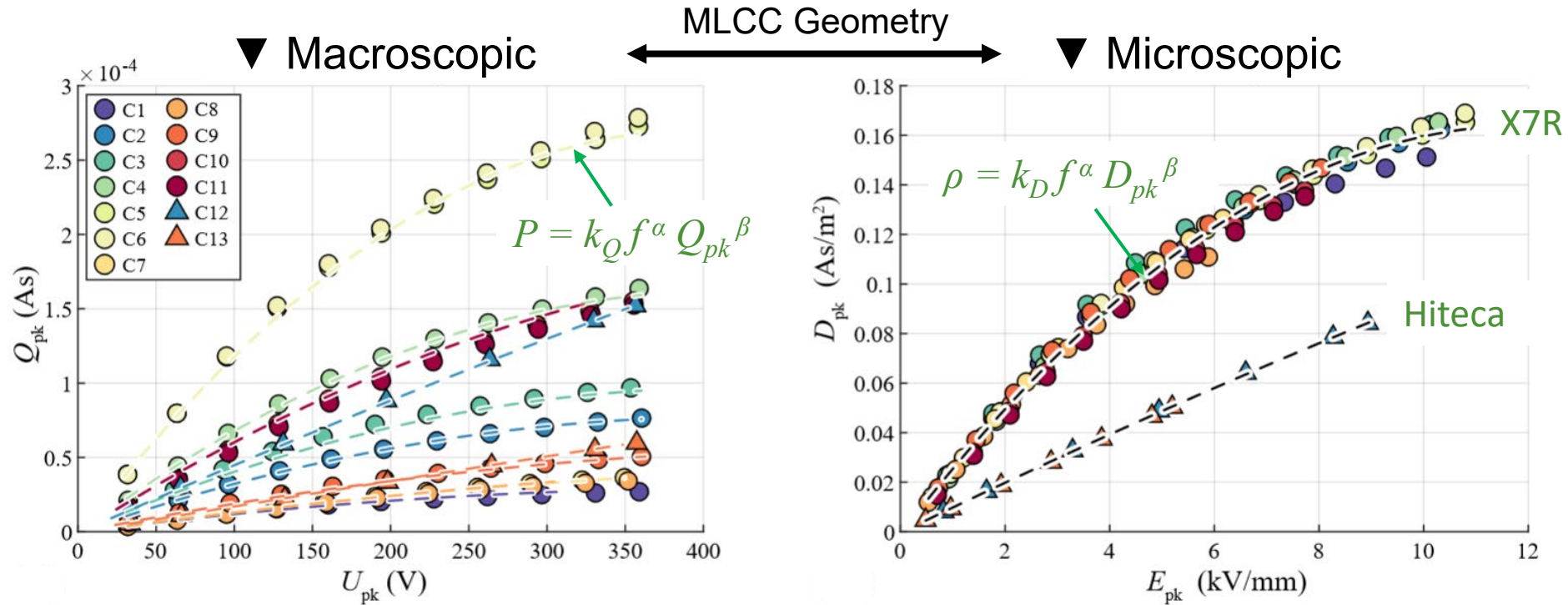
Geometry:  $A, V, t$

Loss Density  $\rho = P / V = k_D f^\alpha Q_{pk}^\beta$



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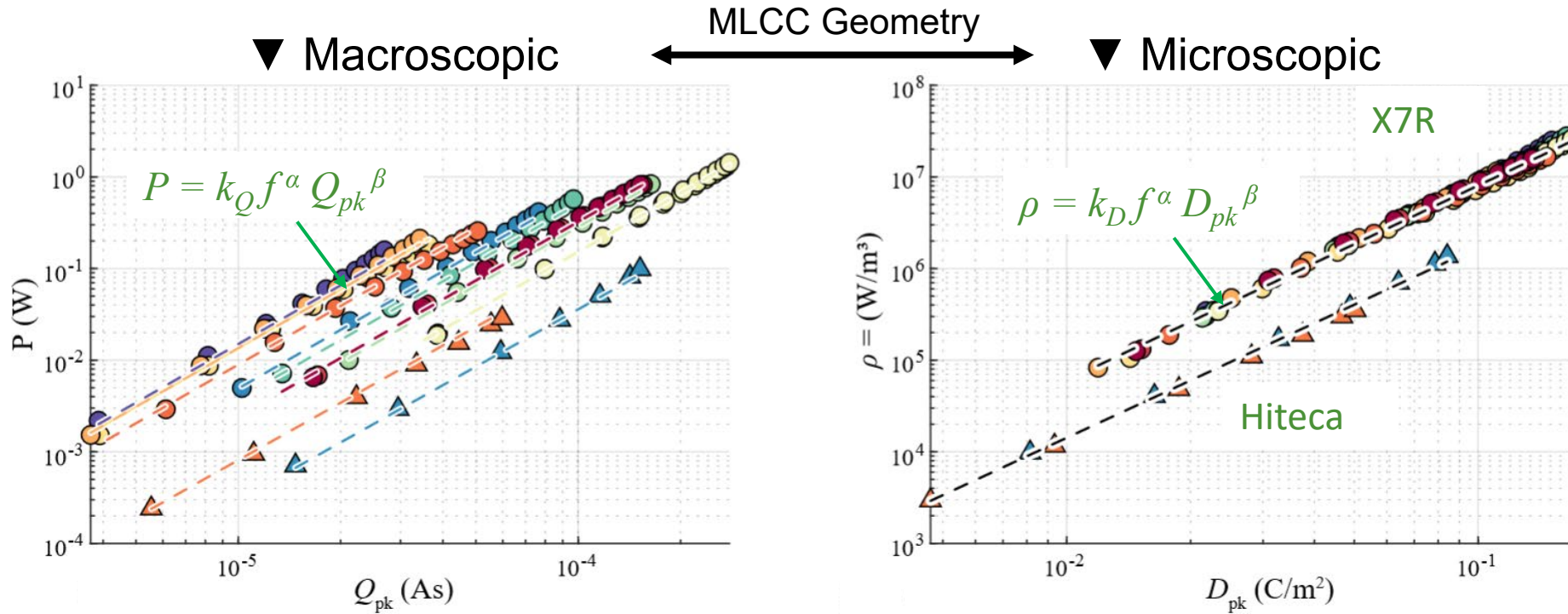
- iGSE- $C_D$  applies to all MLCCs of the same dielectric



- Consistent **E-D-field** relationship for a given dielectric material

# MICROSCOPIC STEINMETZ LOSS MODELLING

- iGSE- $C_D$  applies to all MLCCs of the same dielectric



- Consistent **D-field-loss-density** relationship for a given dielectric material

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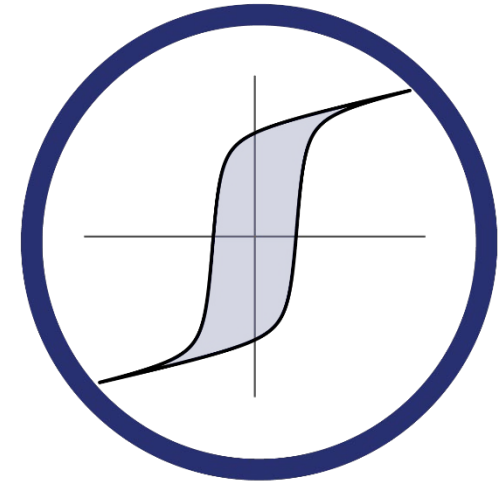
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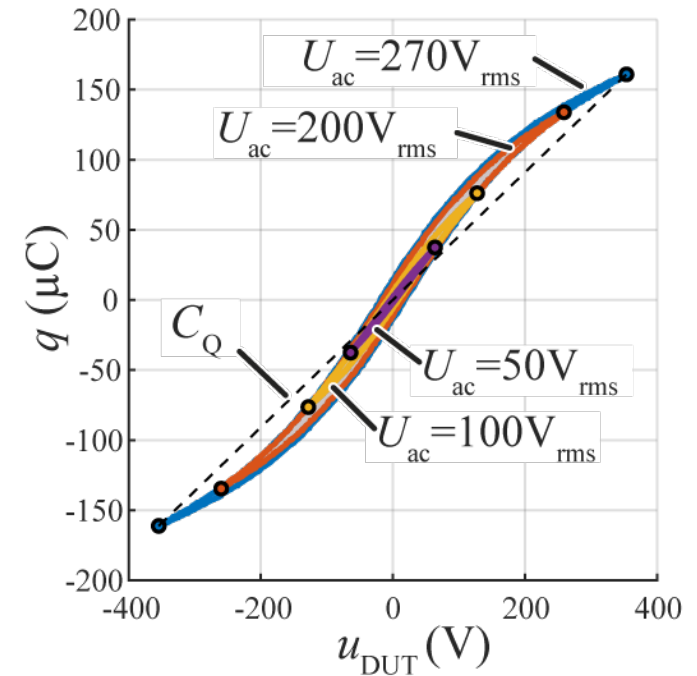
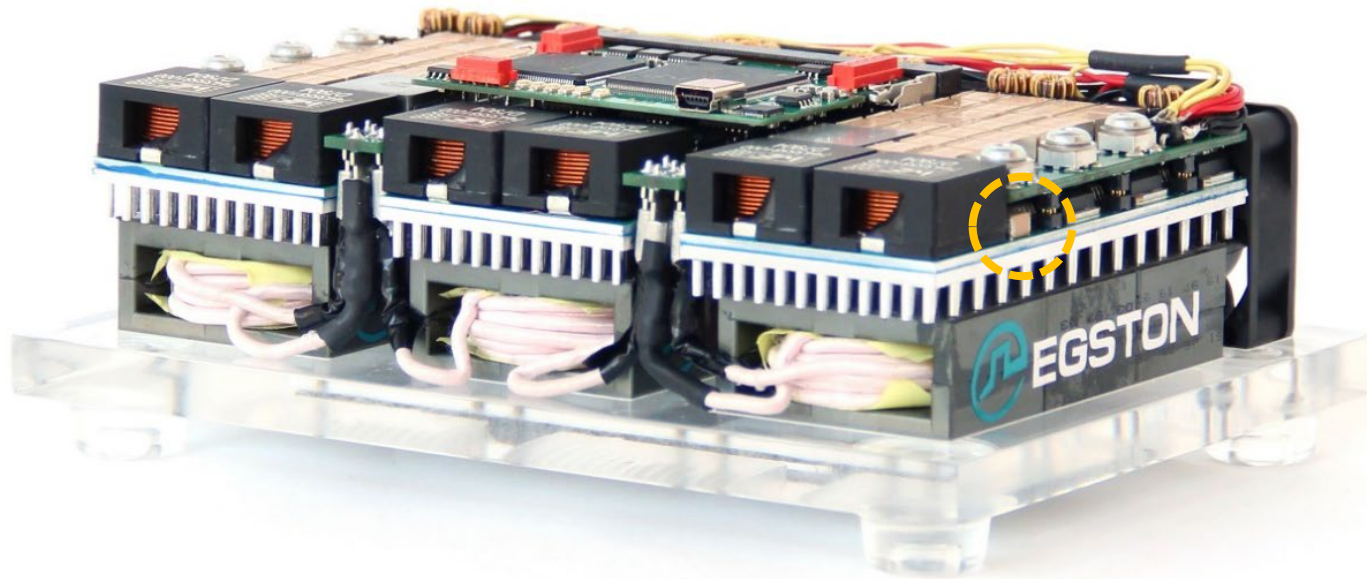


## Steinmetz loss models

- Fundamentals
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# CLASS II MULTILAYER CERAMIC CAPACITORS (MLCCs)

- Ferroelectric MLCCs with high energy density / low Dissipation Factor (DF)



- Non-linear dielectric constant / large-signal excitation losses
- Material-specific / microscopic Steinmetz loss model





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