

A Three-Phase Synergetically Controlled Buck-Boost Current DC-Link EV Charger



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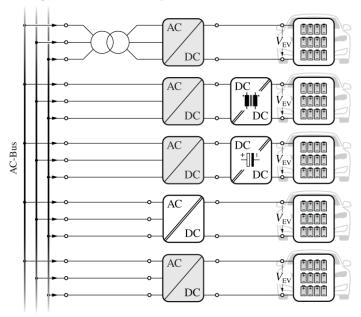


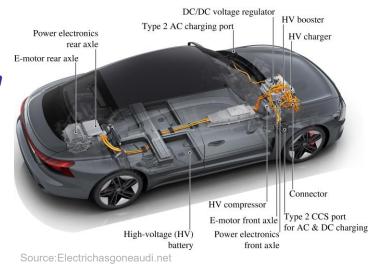


Research Background

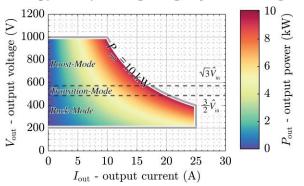
- Transportation: 25% of World Energy & CO2 Emission
 Sustained Transportation Electrification
 More Compact & Efficient EV Chargers

- Typical Structures of Isolated or Non-Isolated EV Charger •





Typical Operating Range of 10kW Charger Module •



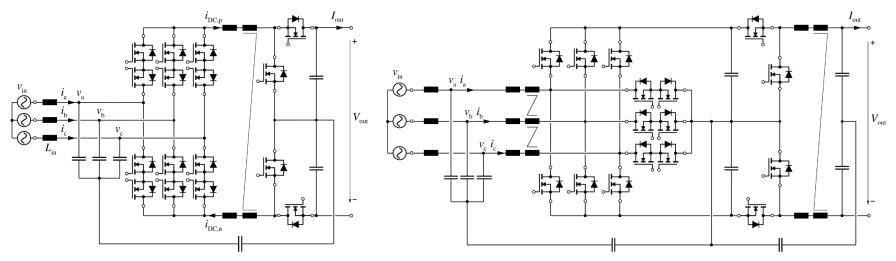
• 3- Φ Non-Isolated Bidirectional AC/DC Converter System \rightarrow Standard Building Block • Buck-boost Capability : 200V to 1000V





Bidirectional Buck-Boost AC/DC Converter System

- Buck-Boost (bB) OR Boost-Buck (Bb) Combination
 Shared Current (Inductive) OR Voltage (Capacitive) DC-Link
- •
- 3- Φ bB Current DC-Link PFC AC/DC Converter System * 3- Φ Bb Voltage DC-Link PFC AC/DC Converter System



- Advanced PWM Schemes Enabling Optimal Clamping Operation w/ Significantly Reduced Losses
 "Synergetic Control" of AC/DC and DC/DC Converter Stage
 Comprehensive Comparison based on Realized Demonstrator Systems





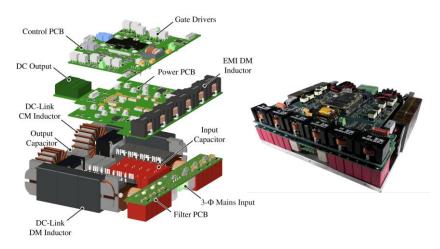
Buck-Boost | **Boost-Buck** Demonstrator Systems

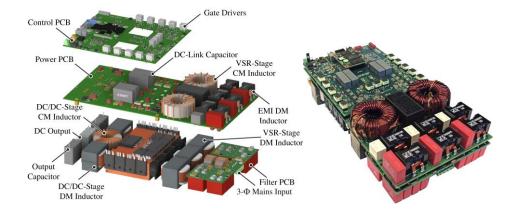
- **Buck-Boost** Current DC-Link AC/DC Converter
- **10 kW** @ 400...1000V_{DC} @ 3-Φ 400V_{rms} Mains
- $U_{out} = 200 \dots 1000 V_{DC}$ $\eta = 98.8\% @ 6.4 kW/dm^3$

- $AC/DC f_{sw} = 100 \text{ kHz}$ $DC/DC f_{sw} = 2 \times 50 \text{ kHz}/100 \text{ kHz}$ eff.

- **Boost-Buck** Voltage DC-Link AC/DC Converter
- **10 kW @ 400...800 V**_{DC} @ $3-\Phi$ 400 V_{rms} Mains $U_{out} = 200 ... 800 V_{DC}$ $\eta = 98.8\%$ @ 5.4 kW/dm³

- $AC/DC f_{sw} = 100 \text{ kHz}$ $DC/DC f_{sw} = 2 \times 100 \text{ kHz}/200 \text{ kHz} \text{ eff.}$



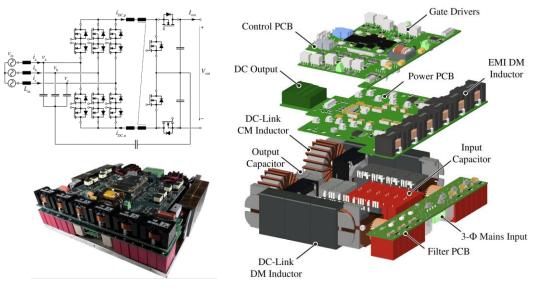


- *Min. # of Inductive Components* \rightarrow AC/DC Buck-Stage Output Inductor Utilized as DC/DC Boost Inductor
- Reduced Hardware Manufacture Cost & Complexity
- **Reduced Control/Firmware Implementation Efforts**





3-Φ bB Current DC-link PFC AC/DC Converter System

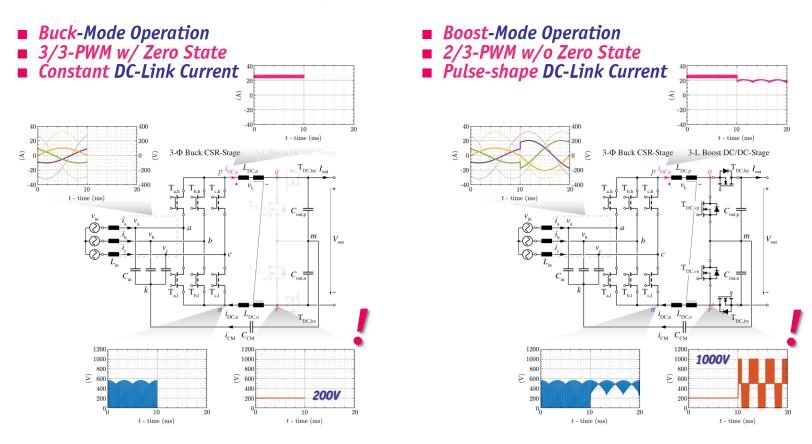


200 ... 1000 V_{DC} | 10 kW 98.8% | 6.4 kW/L





Loss-Optimal Operating Principles



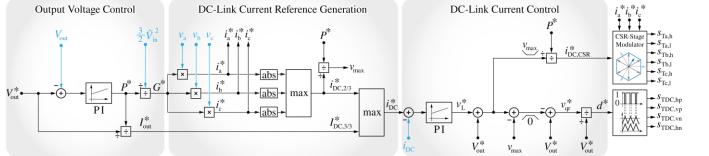
- Min. # of Switching Instants & Reduced Sw. Voltage \rightarrow App. 77% Reduction of Switching Losses
- Min. DC-Link Current \rightarrow 8% Reduction of Conduction Losses



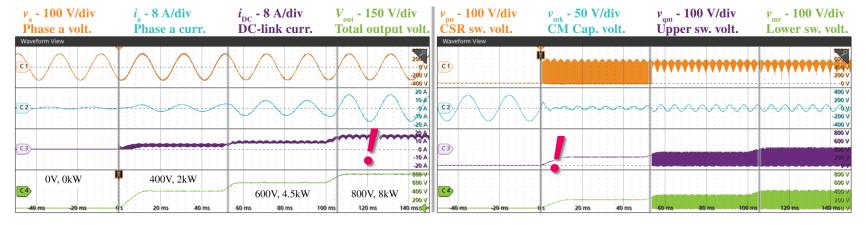


Synergetic Control Strategy

- Enable 2/3-PWM with Variable DC-Link Current
- **Collaborative** Operation of AC/DC & DC/DC Converter Stages







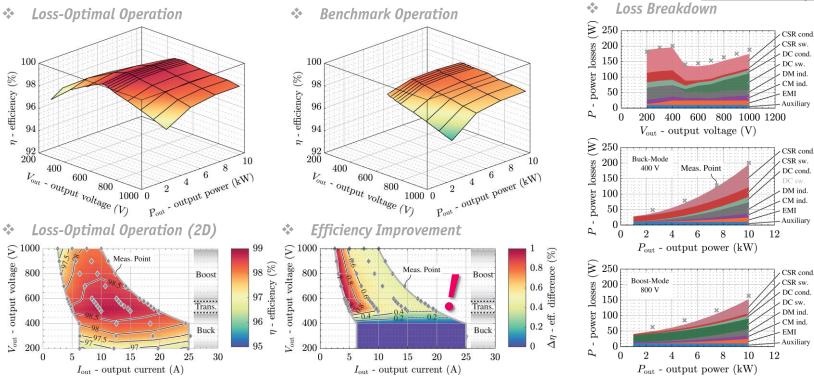
• Ensure Seamless / Democratic Transitions between Proposed Loss-Optimal Modes





Efficiency Measurement Results

Measurements Covering 200V to 1000V & 25% Load to Full Load





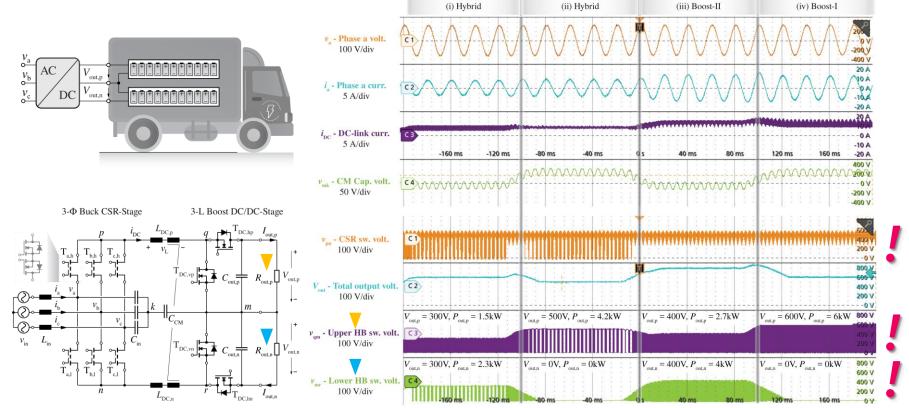
- Flat Efficiency Characteristic -- Above 98% in Most Area
- Up to 1% Efficiency Improvement in Boost-Mode Operation





Two *Independently* Regulated DC Outputs

- **Extended** Synergetic Control Allows Independent Regulation of V_{out} or P_{out}
- Heavy-Duty EV Battery Charging

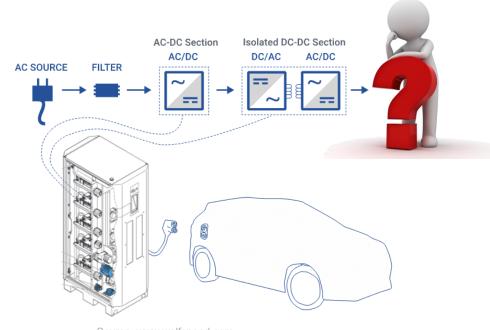


• Loss-Optimal Operation Modes & 2/3-PWM are Still Maintained





Future RCD-Based Non-Isolated EV Charger



Source: www.wolfspeed.com





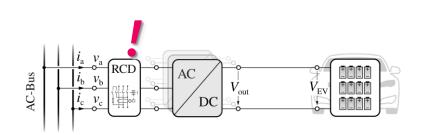
3-Φ AC/DC Converter in EV Chargers

- Galvanic Isolated EV charger
- Multi-Stage Structure
- 50 Hz Or HF Transformer (DAB, LLC, DCX...) Small Ground Current \rightarrow End-User Safety
- Bulky & Low Power Efficiency & High Cost



- Residual Current Device (RCD) \rightarrow End-User Safety Battery Package Parasitic Cap. up to Several uFs Min. Ground Current \rightarrow Avoid Nuisance Tripping

- Conv. EMI Filter Suppress HF Ground Current
- PV Inverter \rightarrow 1% More Efficiency w/ Half Volume Enable High Power On-Board Charger (OBC)



AC

AC-Bus

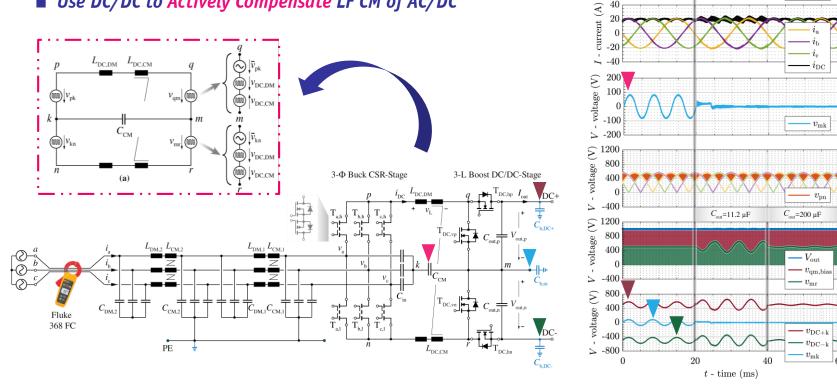
DC

 $V_{\rm out}$



Virtual Grounding Control (VGC)

• Current DC-Link Rectifier Stage Generates LF CM Voltage ■ Use DC/DC to Actively Compensate LF CM of AC/DC





• Similar DM Operations \rightarrow Constant Output Voltage & 2/3-PWM





(i) Conv.

40

 \geq -400 (ii) Proposed VGC

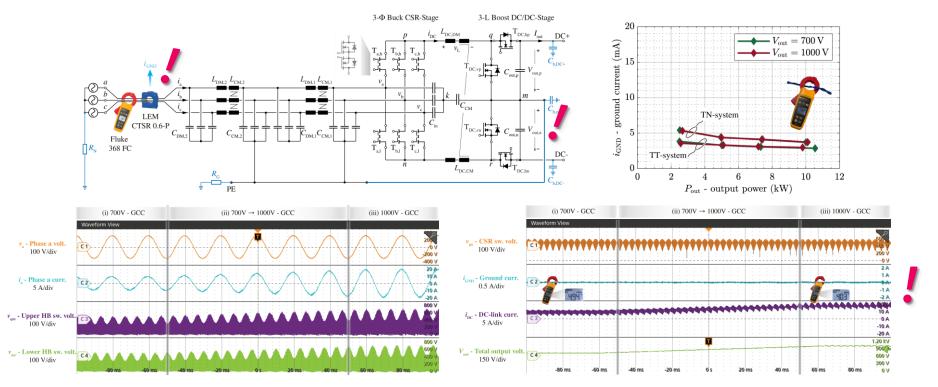
 $v_{\rm mk}$

 $v_{\rm pn}$

60

Ground *Current* Control (GCC)

- Hard Connection between Output Midpoint & PE
- Direct Measure & Feedback Regulate Ground Current

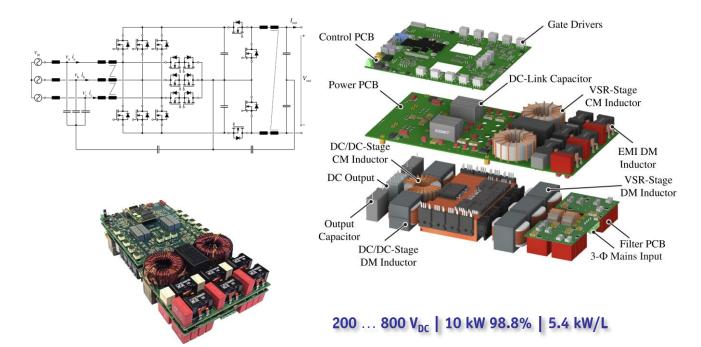


- Ground Current : < 6 mA, Far Below 30 mA Limit
- Pre-Compliance Test Accord. to UL 2202 & IEC 61851 Considering TT & TN Systems





— 3-Φ Bb Voltage DC-link PFC AC/DC Converter System -





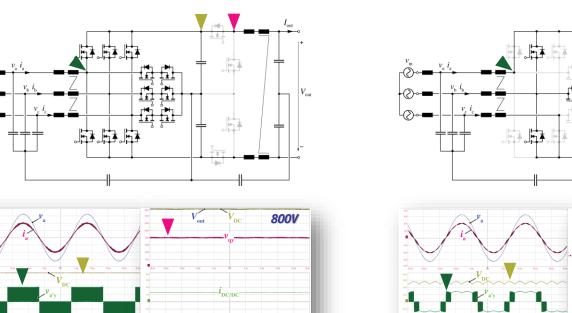
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Loss-Optimal Operating Principles

- **Boost-**Mode Operation
- *3/3-PWM*

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Constant DC-Link Voltage



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- Buck-Mode Operation
- 1/3-PWM

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Pulse-shape DC-Link Voltage

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400V

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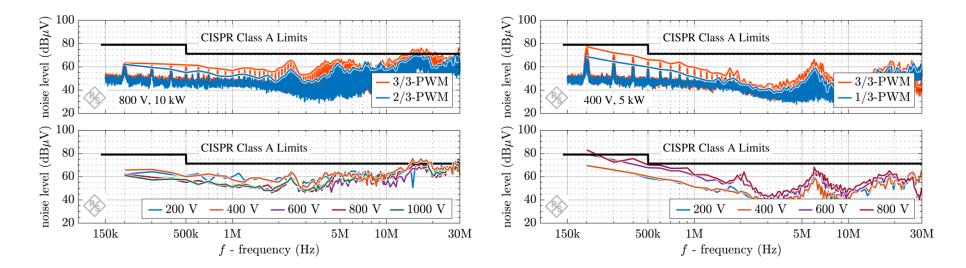


- Min. # of Switching Instants & Min. Amplitude of Switched Current
 App. 70% Reduction of Switching Losses



Conducted EMI Pre-Compliance Tests

- **Buck-Boost** Current DC-Link AC/DC Converter
- **Boost-Buck** Voltage DC-Link AC/DC Converter



- Lower EMI Noise Emission Achieved by Advanced PWM Schemes
- Current DC-Link : Output Voltage Independent but Power Dependent
 Voltage DC-Link : DC-Link Voltage and Output Voltage Dependent
- EMI Filter Redesign is Not Needed When Applying the Advanced PWM Schemes



Conclusion & Contribution

- Advanced PWM Schemes
- Current DC-Link : 2/3-PWM
- Voltage DC-Link : 1/3-PWM & 2/3-PWM-OPT
 Enables Optimal Clamping Operation
- **Synergetic** Control Strategies
- Loss-Optimal Buck-Boost Operation
- Seamless & Smooth Transitions Between Different Modes
- Independent Output Voltage/Power Control
- Fully Leverage Hardware Capacity
- Allow Loss-optimal Operation for Voltage or Power Asymmetry
- Ground Current Control Strategy
- Target Future RCD-Based Non-Isolated EV Chargers
- **Closed-Loop** Regulation of Ground Current
- More Compact & Efficient EV Chargers

